

5010100

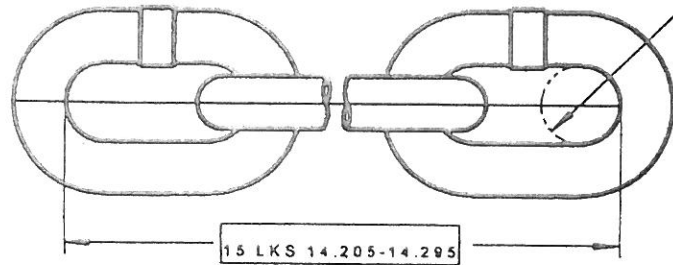
C127 Coated Chain

NOTE:

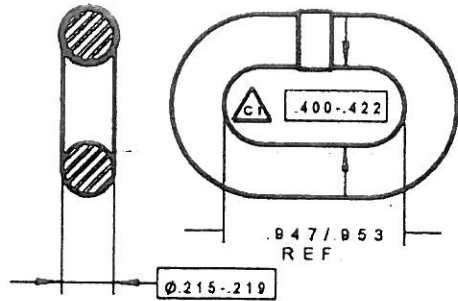
1. CHAIN TO BE MFG AND TESTED IN ACCORDANCE WITH NACM WELDED STEEL CHAIN SPECIFICATION.
2. CHAIN SHALL NOT HAVE CRACKS, VOIDS, BURRS, GROOVES, OR EXCESSIVE WELD FLASH.
3. CHAIN LINKS SHALL BE UNIFORM AND SYMMETRICAL WITH NO SHARP EDGES, DISCONTINUITIES OR EXCESSIVE TOOLING MARKS



.400 DIA. PIN MUST PASS FREELY THRU ENDS OF LINKS



800 LBS.	MAXIMUM WORKING LOAD LIMIT
1,600 LBS.	MINIMUM PROOF TEST LOAD
3,200 LBS.	MINIMUM ULTIMATE BREAK
15 %	MINIMUM ELONGATION @
HOT DIP GALVANIZED 0022 MIN. THICKNESS	GALVANIZED PER ASTM A-153 CLASS B-3
SILVER SHIELD (GALVANIZED) 0017 MIN THICKNESS	MECHANICAL ZINC COATING PER ASTM B695 TYPE I CLASS 40
ZINC PLATED .0002 MINIMUM THICKNESS-YELLOW CHROMATE	PLATE PER ASTM B-633 CLASS FE/ZNS TYPE II
ZINC PLATED .0002 MINIMUM THICKNESS-CLEAR CHROMATE	PLATE PER ASTM B-633 CLASS FE/ZNS TYPE III
SELF COLORED	LIGHTLY COATED WITH AN OIL BASED PRESERVATIVE PRE-APPROVED BY Pulsar Chain Co



REV	DATE	CHG. BY	DESCRIPTION
D	11/29/92	RDI	ADDED SILVER SHIELD TO FINISH SPEC BLOCK
C	11/17/92	RDI	1. WAS .405-.422 PER EC #7042
B	11/12/92	RDI	1. ADDED PIN NOTE PER EC #7013
A	11/04	DHA	NACM UPGRADE

**REVISIONS**

DESCRIPTION  
3/18 PROOF COIL

MATERIAL  
9010114 C-1008

HEAT TREAT  
NONE REQUIRED

DESCRIPTION	SPECIFICATION
<b>FINISH REQUIREMENTS</b>	
THE DRAWING NUMBER IS OF THE BASE PRODUCT AS MANUFACTURED. PART NUMBERS WILL CHANGE WITH FINISH AND PACKAGING OPTIONS.	